

Work Order ID 95517***95517***

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Item ID: D350-636-104

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Apical Float Conversion, RH

Start Date: 1/10/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/10/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MCS 13-01-10

MCS

13-01-10

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Work Order ID: 95517

Parent Item: D350-636-104

Parent Item Name: Apical Float Conversion, RH

Start Date: 1/10/13

Required Date: 1/10/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev. A 06.02.13 new issue EC
IPP Rev:B 06-07.13 As per dsi9343 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3G7A BOLT		Purchased	No			110	Each	61.0000	4	80			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		10							
				122141		10							
				FP001		13							
				122800		13							
				ST351		38							
				123900		38							
AN8G21A BOLT		Purchased	No			110	Each	54.0000	2	4x 80			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST342		54							
				123929		4							
				123966		50							
AN960G101 washer	NAS1149C0332R	Purchased	No			110	Each	0.0000	4	4 M237598P			
D3488-042 Blade Fitting Assembly, RH		Manufactured	No			110	Each	20.0000	1	B.91545 SP			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		20							
				83417		1							
				91545		9							
				93177		10							
D3493-1 Washer		Manufactured	No			110	Each	38.0000	2	80 B-01-10			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST052		38							
				92533		38							

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Work Order ID: 95517

Parent Item: D350-636-104

Parent Item Name: Apical Float Conversion, RH

Start Date: 1/10/13

Required Date: 1/10/13

Start Qty: 1.00

Required Qty: 1.00

D3532-1
Spacer

Manufactured No

100 Each 36.0000

Location Loc Qty Loc Code

ST055 36

92433 36

D3672-1
Phenolic Washer

Manufactured No

110 Each 1,472.0000

Location Loc Qty Loc Code

FG 10

85222 10

GA 218

85222 218

ST061 717

83608 237

91325 480

ST062 527

93886 527

D3672-13
Phenolic Washer

Purchased No

110 Each 771.0000

Location Loc Qty Loc Code

ST062 771

54363 771

MS21083C8
NUT

Purchased No

110 Each 26.0000

Location Loc Qty Loc Code

ST319 26

123900 26

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Work Order ID: 95517

Parent Item: D350-636-104

Start Date: 1/10/13

Required Date: 1/10/13

Parent Item Name: Apical Float Conversion, RH

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0832R
WASHER

Purchased No

110 Each 242.0000

2

SP13-0-10



SP

Location

Loc Qty

Loc Code

FP001

42

114915

42

ST292

200

122441

200

2x

7.0 PARTS LIST

(D350-636-101/-103/-104/-105A/-105B/-107/-107A/-107B/-109 KITS)

Item	Qty -101	Qty -103	Qty -104	Qty -105A	Qty -105B	Qty -107	Qty -107A	Qty -107B	Qty -109	Part Number	Description
	X									D350-636-101	TOE STEP KIT (LH/RH)
		X								D350-636-103	APICAL FLOAT CONVERSION KIT, LH
			X							D350-636-104	APICAL FLOAT CONVERSION KIT, RH
				X						D350-636-105A	WEDGE KIT
					X					D350-636-105B	WEDGE KIT
						X				D350-636-107	CABLE GUARD KIT
						1	X			D350-636-107A	FWD CABLE GUARD
						1		X		D350-636-107B	AFT CABLE GUARD
									X	D350-636-109	TOW RING KIT
8		1								D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
8			1							D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
10		2	2							AN8C21A	BOLT (REPLACES AN8-16A)
11		2	2							AN960JD816	WASHER (OR NAS1149D0863J)
12		2	2							MS21083C8	NUT (REPLACES MS21083N8)
26B		4	4							AN3C7A	BOLT (REPLACES AN3-7A)
27		4	4							AN960C10L	WASHER (REPLACES AN960JD10)
40	1									D3487-1	TOE STEP ASSEMBLY
43		2	2							D3493-1	WASHER
50		2	2							D3532-1	WASHER
60				2						D3926-1	WEDGE
61					2					D3926-3	WEDGE
62				4	4					MS21042L3	NUT
63				4	4					MS24693S276	SCREW
64				4	4					NAS1149D0363J	WASHER
70							1			D3927-1	FWD CABLE GUARD
71								1		D3927-3	AFT CABLE GUARD
72							2			D3928-1	BRACKET
73							2			AN4-14A	BOLT
74								1		BLBS-020	PIP PIN
75							2			MS21042L4	NUT
76							4			NAS1149D0463J	WASHER
80									1	D3407-043	TOW RING ASSEMBLY
81									2	D3417-9	WASHER
82									1	D3456-1	WASHER
83									1	MS21043-4	NUT